

## Standard Minute Value Costing

### Overview :-

Industrial apparel mainly consists of assembly of sewn parts in sewing lines. Line balancing is the key to achieving optimum production performance. Computing standard minutes is critical in this process. The aim of this course is to provide occupational knowledge, skills and techniques to compute standard allowed minutes (SAM) for apparel sewing and balance work among teams or lines to achieve higher efficiency. SAM is a universal method to compute factory efficiency & costing.

### Modules (1) :-

1 Standard Minute Value Costing			
E-learning	Training	Assessment	26:00
00:00	24:00	02:00	
<p>Industrial apparel mainly consists of assembly of sewn parts in sewing lines. Line balancing is the key to achieving optimum production performance. Computing standard minutes is critical in this process. The aim of this course is to provide occupational knowledge, skills and techniques to compute standard allowed minutes (SAM) for apparel sewing and balance work among teams or lines to achieve higher efficiency. SAM is a universal method to compute factory efficiency &amp; costing.</p>			

### Course Duration :-

<b>SSG Approved Training &amp; Assessment Hours</b>	26.0
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### Objectives :-

- Learn how to draw process flow chart to facilitate measuring of Standard Allowed Minutes (SAM)
- Learn how to record current operating parameters
- Learn how to analyse the sewing operation through elemental breakdown
- Learn how to obtain all sewing operations (eg.SMV/SAM) in accordance to organisational requirements and procedures
- Learn how to evaluate the accuracy of all SMV/SAM values
- Learn how to quantify the variance in the process and make improvements
- Ascertain and maintain records of all improvements made

### Entry Requirement :-

**Singapore/PR Students:**

- GCE 'O' Level with 3 credits including English and Mathematics OR
- WSQ Advanced Certificate OR
- WSQ ES WPLN Level 5 and above

**International Students:**

- High School Diploma equivalent to GCE 'O' Level with 3 credits including English and Mathematics OR
- Qualifications from professional institutes may be considered on a case-by-case basis OR
- Pass TaF.tc Entrance Test

English Language Requirement –

- Possess a minimum credit in English at GCE 'O' Level or its equivalent OR
- IELTS score 4.5 or TOEFL score 450

**Graduation Requirements :-**

Student must fulfil the following requirements:

- 75% attendance rate of total training hours per module
- Assessed and be competent for every module

Student Pass Holders – a minimum of 90% attendance per month will be required.

**Who Should Attend :-**

- Factory and Production Manager
- Industrial Engineering
- Work Study Team
- Planner and Manufacturing Department In-Charge

(This module is only available for corporate training)

**Key Learning Areas :-**

- Process flow charting
- Operational bulletin
- Terminology & methodology

**Course Fee :-**

**Singaporean / PRs aged ≥ 40 years**

**SME Sponsored**

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	S\$ 650.00
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	-

Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	-
Nett fee after grant	S\$ 280.00
Add: 7% GST*	S\$ 65.10
<b>Total Nett Course Fee Payable including GST</b>	<b>S\$ 345.10</b>

### Singaporean only and aged $\geq$ 35 years

#### SME Sponsored

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	-
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	-
Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	( S\$ 883.50)
Nett fee after grant	S\$ 46.50
Add: 7% GST*	S\$ 65.10
<b>Total Nett Course Fee Payable including GST</b>	<b>S\$ 111.60</b>

### Singaporean / PRs aged $\geq$ 21 years

#### Self Sponsored

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	-
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	S\$ 442.00
Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	-
Nett fee after grant	S\$ 488.00
Add: 7% GST*	S\$ 65.10
<b>Total Nett Course Fee Payable including GST</b>	<b>S\$ 553.10</b>

### Singaporean only and aged $\geq$ 40 years (SFMCES)

### Self Sponsored

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	S\$ 650.00
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	-
Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	-
Nett fee after grant	S\$ 280.00
Add: 7% GST*	S\$ 65.10
<b>Total Nett Course Fee Payable including GST</b>	<b>S\$ 345.10</b>

### Singaporean only and aged $\geq$ 35 years

#### Self Sponsored

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	-
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	-
Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	(S\$ 883.50)
Nett fee after grant	S\$ 46.50
Add: 7% GST*	S\$ 65.10
<b>Total Nett Course Fee Payable including GST</b>	<b>S\$ 111.60</b>

### International

Full Course Fee	S\$ 930.00
Less: Non-PME Courses 90% of course fee, capped at \$25/hr	-
Less: PME Courses 90% of course fee, capped at \$50/hr	-
Less: Non-PME Courses 80% of course fee, capped at \$17/hr	-
Less: PME Courses 50% of course fee, capped at \$15/hr	-
Less: Non-PME Courses/PME Courses 95% of course fee	-
Nett fee after grant	S\$ 930.00

Add: 7% GST\*

S\$ 65.10

**Total Nett Course Fee Payable including GST**

**S\$ 995.10**

TaF.tc



Cert No. : EDU-2-2083  
Validity: 29/08/2016 - 28/08/2020

**APPLY NOW**

Call 3157 6111  
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TaF.tc and Fashion Industry Training Centre (TaF.tc)  
Registered Organization Under Committee for Private Education (CPE)  
part of SkillsFuture Singapore (SFS) Co Reg 116381 (CPE)  
28 November 2016 to 27 November 2019